

6061 .625

# Work Order ID 107856

\*107856\*

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Thursday, October 03, 2013 4:16:28 PM

Item ID: PB67-43001-227 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bushing  
 Start Date: 10/3/2013 Start Qty: 8.00 \*8\* Cust Item ID:  
 Required Date: 10/11/2013 Req'd Qty: 8.00 \*8\* Customer:  
 Reference:

Approvals: Process Plan: CMF Date: 13-10-04 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C								

100 Hardinge CNC LATHE SMALL 0.00  
 \*100\*  
 Hardinge Memo 0.00  
 Hardinge CNC Lathe Small 1-TURN AS PER FOLIO FA568 & DWG B67-43001  
 FOLIO REV: AD  
 DWG REV: C  
 2-DEBURR AS REQUIRED

13-10-13 10 0

110 QC2- Inspect parts off machine FAI/FAIB 0.00  
 \*110\*  
 QC Memo 0.00  
 Quality Control

13-10-13 10 0

120 QC8- Inspect parts - second check 0.00  
 \*120\*  
 QC Memo 0.00  
 Quality Control

13/10/13 10 0

**Work Order ID 107856****\*107856\***

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Thursday, October 03, 2013 4:16:28 PM

Item ID: PB67-43001-227

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bushing

Start Date: 10/3/2013 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 10/11/2013 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: MEZZ2 0.00**\*130\***

Packaging

Memo

0.00

Packaging

10X DAS  
28  
9-89 13-10-15

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

13-10-1513-10-15

# Picklist Print

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Work Order ID: 107856

Parent Item: PB67-43001-227

Start Date: 10/3/2013

Required Date: 10/11/2013

Parent Item Name: Bushing

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-06-26 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.625 6061-T6 Round Bar .625"		Purchased	No			100	f	92.9000	0.1	1.008' 1		13-10-13	

Location

Loc Qty

Loc Code

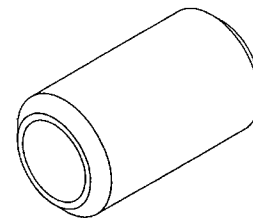
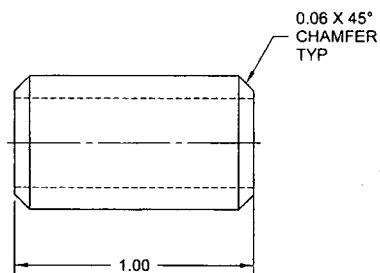
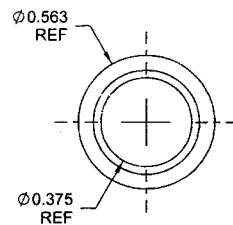
MAT012

92.9

→ m126726

92.9

1.008'



**B67-43001-227 BUSHING**

**NOTES:**

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING  
PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR  
PER QQ-A-20/8 OR QQ-A-225/8  
REF. DART SPEC. M6061T6T0.500W.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

*mf*  
*13-10-04*  
*#102880*

**RELEASED**  
2009-09-24  
*MB*

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 18 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	R/W	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>B67-43001-227</b> TITLE <b>BUSHING</b> REV. C SHEET 1 OF 1 SCALE NTS		
DRAWN	AS			
CHECKED	AS			
MFG. APPR.	AS			
APPROVED	AS			
DE APPR.	N/A			
DATE	09.02.24		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

